

Qualcomm

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April 2019

# How will 5G transform Industrial IoT?

Qualcomm Technologies, Inc.



5G



# Leading mobile innovation for over 30 years



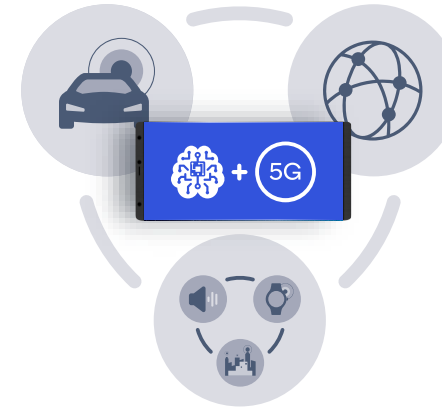
Digitized mobile communications

Analog  
to digital



Redefined computing

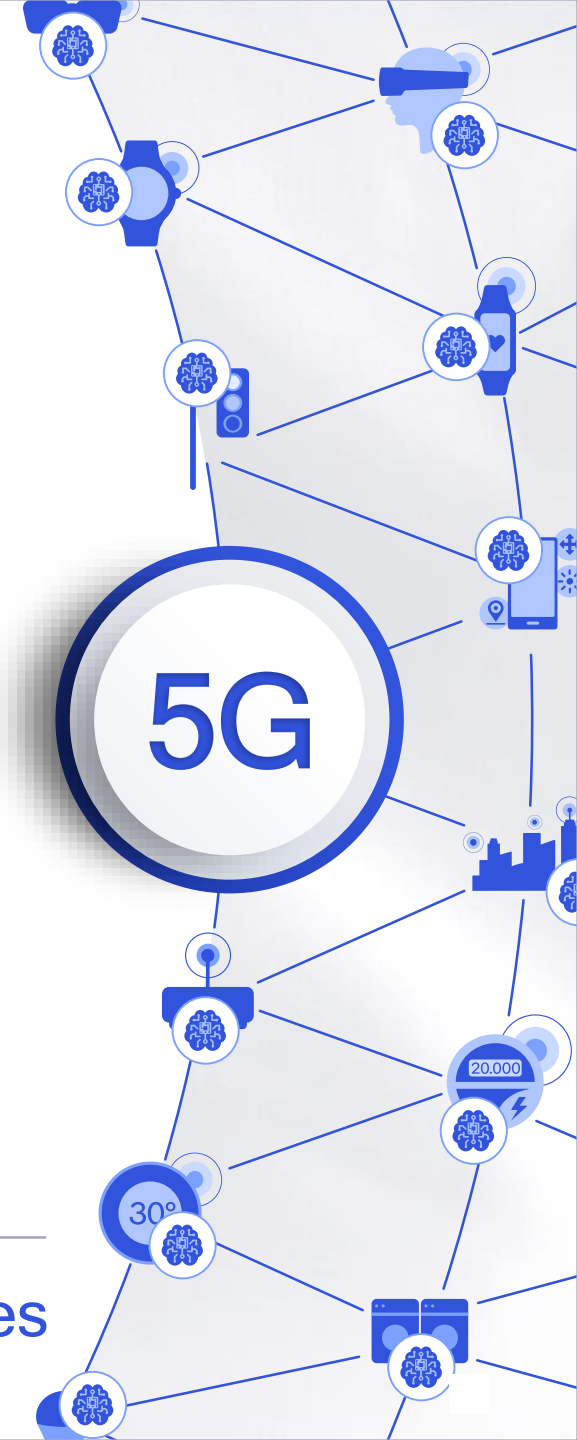
Desktop to  
smartphones



Transforming industries

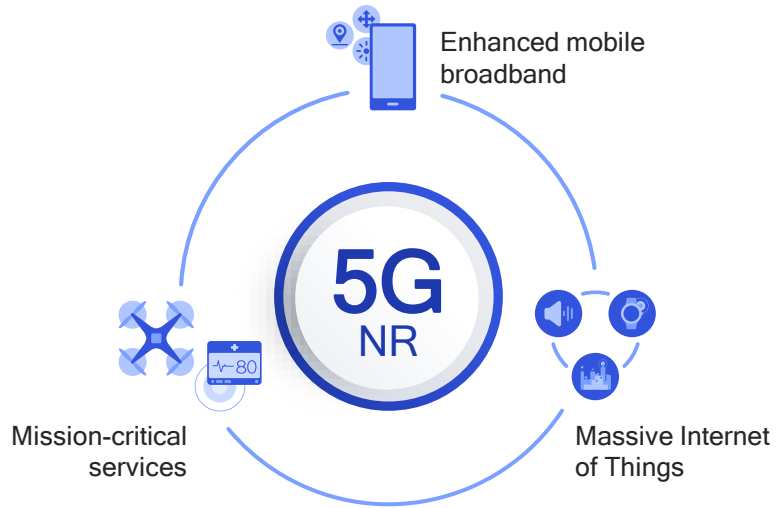
Connecting virtually everything  
at the wireless edge

Transforming how the world connects, computes and communicates



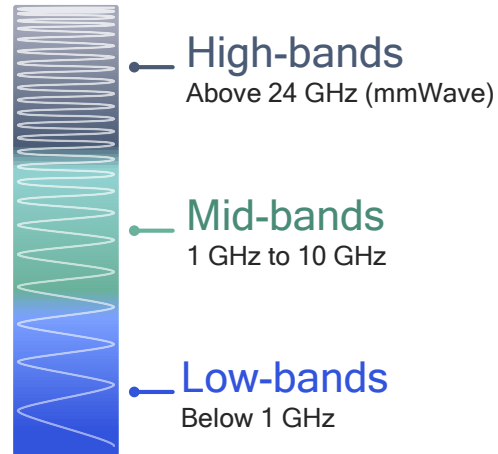


# Designing a unified, more capable 5G air interface



## Diverse services

Scalability to address an extreme variation of requirements



## Diverse spectrum

Getting the most out of a wide array of spectrum bands/types



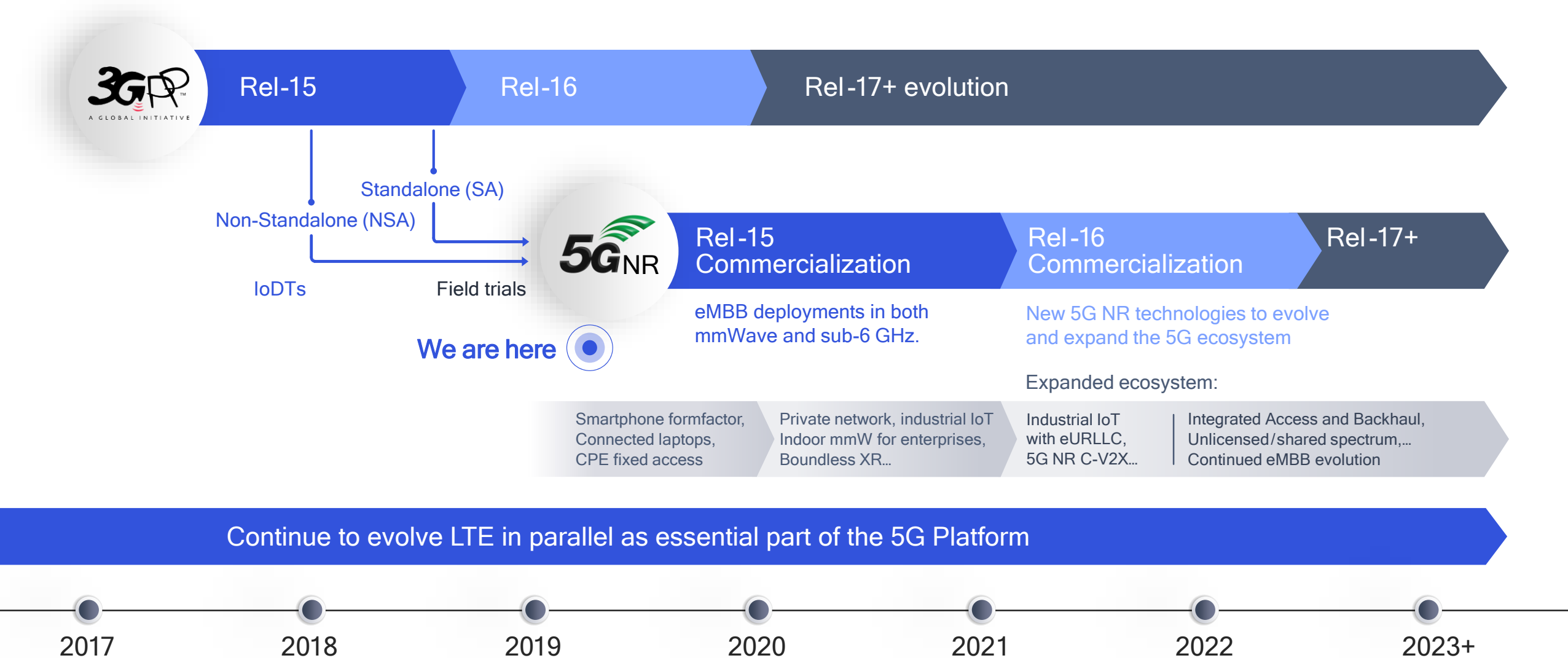
## Diverse deployments

From macro to indoors, with support for diverse topologies such as private networks

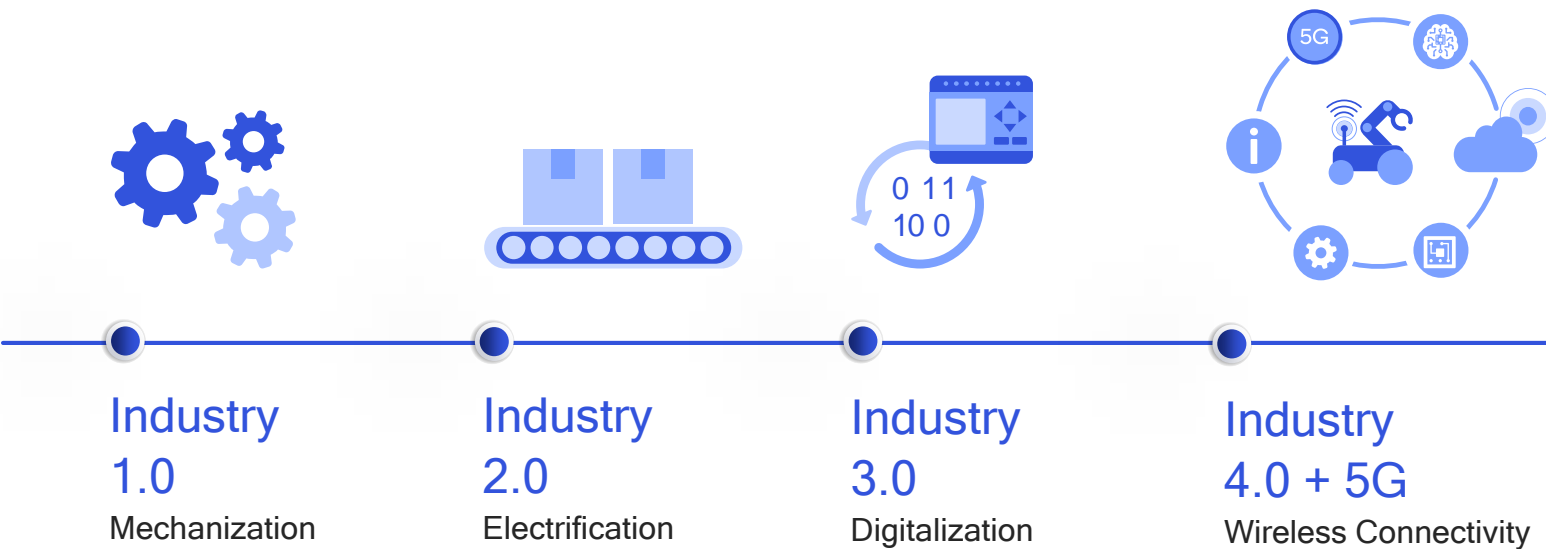
# A unifying connectivity fabric for future innovation

A platform for existing, emerging, and unforeseen connected services

# Driving the 5G roadmap and ecosystem expansion



# 5G takes Industry 4.0 to the next level



Compute • Security • Connectivity

On-device  
processing and  
sensing

CV and AI for  
autonomous  
robots

Edge services  
and data privacy

Single  
futureproof 5G  
network

Scalable  
capacity and  
reliability

Flexibility with  
wireless Ethernet





Container ports



Oil refineries



Manufacturing



Construction



Mines



Warehouses



Wind farms



Oil rigs

# >\$5 Trillion<sup>1</sup>

Global economic output in 2035 enabled by 5G in the following five categories



Manufacturing  
\$3,364B



Transport  
\$659B



Construction  
\$742B



Utilities  
\$273B



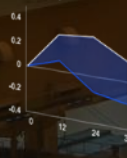
Mining  
\$249B

1. "The 5G economy: How 5G technology will contribute to the global economy" by IHS Economics / IHS Technology



Shipping logs

Trip times



Cargo loads



Local management  
for low latency  
and protection of  
sensitive data

Real-time inventory

- ☐ Lumber
- ☐ Manufacturing
- ☐ Produce
- ☐ Hardware
- ☐ Automotive
- ☐ Technology
- ☐ Earth/Soil
- ☐ Retail

AR-guided execution

UHD  
surveillance

Reliable robotic control

Reliable,  
autonomous  
AGVs

On-premise  
compute and storage

Updating

Real-time  
asset tracking

At port (Days)

3

Location



Spools shipped



Capacity



Camera



On-device  
intelligence

Seamless interworking  
with public network

5G NR  
Private network





Turbine sensor

Blade sensors



Drone inspection



Environmental sensors



Handheld computing

Vehicle tracking

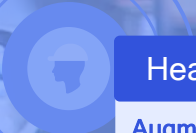




## Enhanced mobile broadband



Security camera



Head mounted display

### Augmented Reality

Latency: <10 ms  
Availability: 99.9%  
Rate: Gbps-Mbps



Handheld terminal

### Safety functions

Latency: <10 ms  
Availability: 99.9999%  
Rate: Mbps-kbps

Industrial robot

### Motion control

Latency: <1 ms  
Availability: 99.9999%  
Rate: Mbps-kbps

## Massive IoT



Sensors

### Process Monitoring

Latency: ~100 ms  
Availability: 99.99%  
Rate: kbps

Automated guided vehicle (AGV)



Edge computing and analytics



Ultra reliable low latency

# Designing 5G to meet industrial IoT requirements



Unifying connectivity, dedicated network, optimized services



High reliability with low latency in challenging RF environments



Replace wireline industrial ethernet for reconfigurable factories



Spectrum to deploy private 5G network

5G

Private 5G network for all services

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Ultra Reliable Low Latency Communication (URLLC)

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Time Sensitive Networking (TSN)

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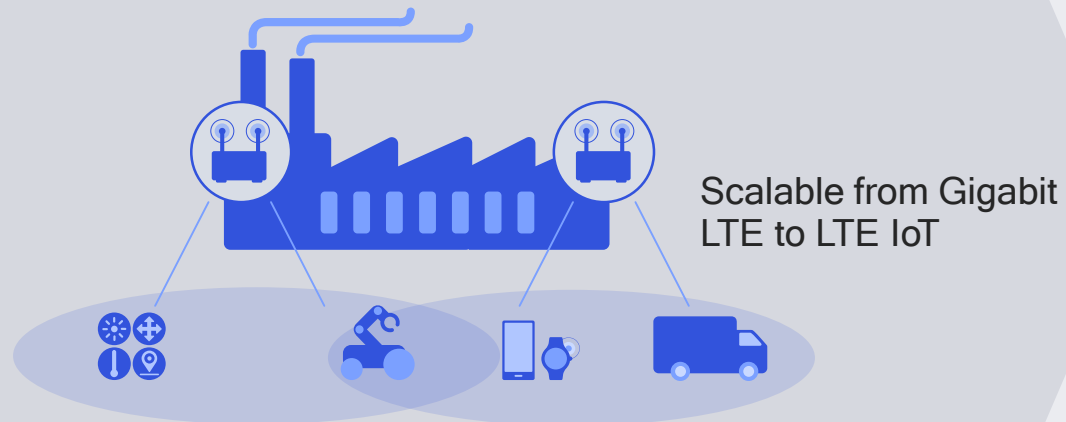
Dedicated licensed or shared/unlicensed spectrum



# Private 5G networks for Industrial IoT use cases

## Optimizing LTE for the Industrial IoT today

## New opportunities with 5G NR capabilities



Ultra reliable  
low-latency



TSN<sup>1</sup> and Ethernet  
replacement



Enhanced MBB<sup>2</sup> for  
new uses like XR<sup>3</sup>



Expand to shared /  
unlicensed spectrum

1. Time Sensitive Networks (TSN); 2. Mobile Broadband (MBB); 3. Extended Reality (XR)—umbrella term for Augmented Reality (AR), Virtual Reality (VR), mixed reality (MR), etc.

## Optimized

Tailored for industrial  
applications, e.g., QoS, latency

## Dedicated

Local network, easy to deploy,  
independently managed

## Secure

Cellular grade security and  
keeping sensitive data local

# URLLC

Ultra Reliable Low  
Latency Communication

99.9999% reliability<sup>1</sup>

Spatial diversity is essential

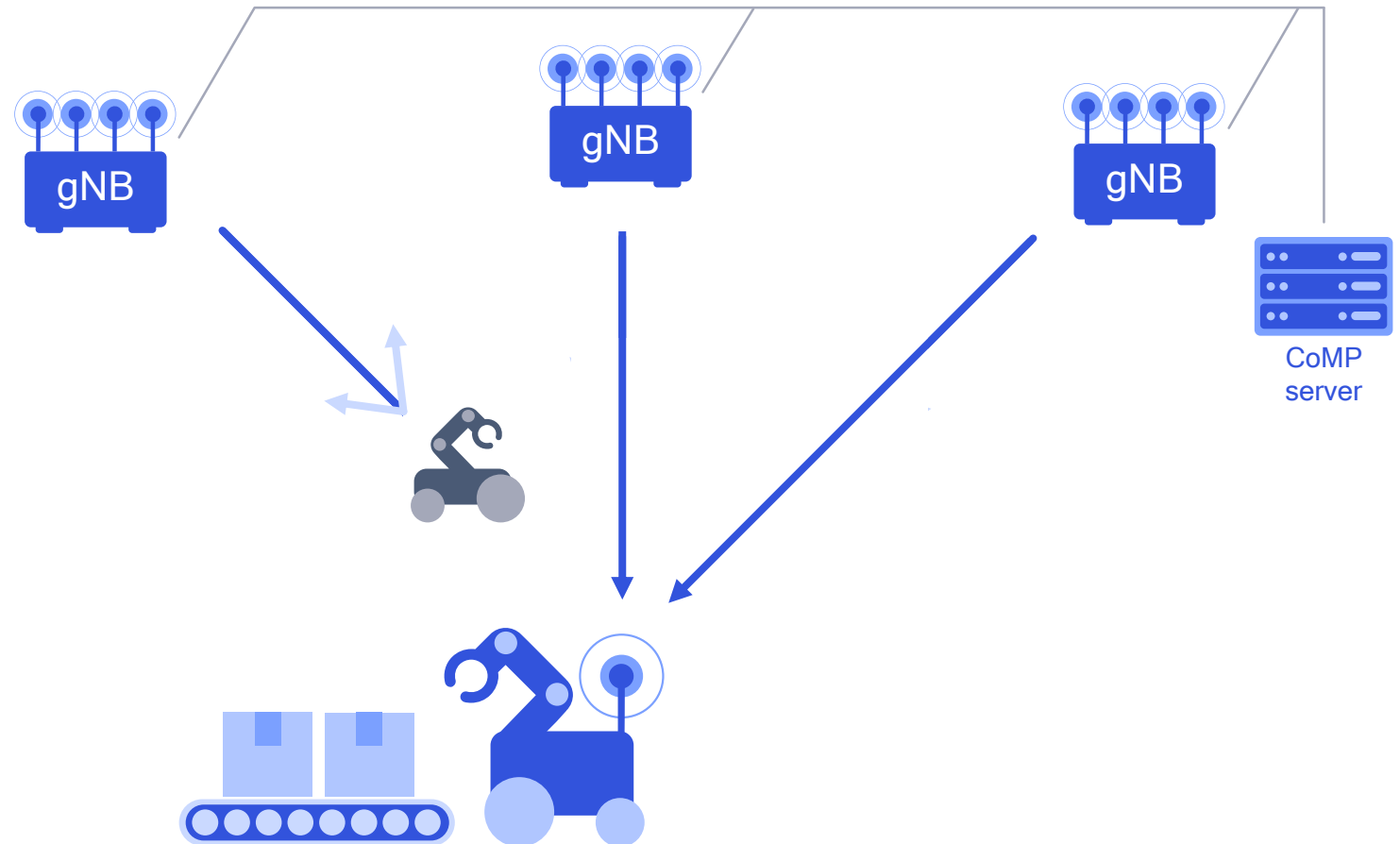
- Coordinated multi-point (CoMP) provides spatial diversity with high capacity
- CoMP enabled with dense deployment of small cells with high bandwidth backhaul

Other diversity limited

- Frequency diversity does not address RF blockage/shadowing
- Time diversity limited as ultra low latency dictates timing

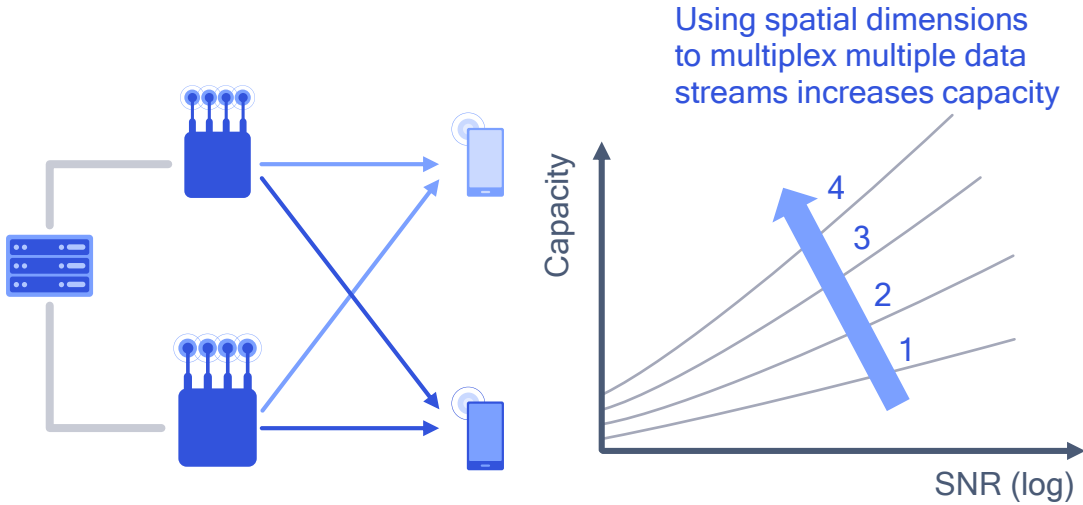
1. One of the performance requirements for "Discrete automation, motion control" in 3GPP TS 22.261 V16.3.0 Table 7.2.2-1

## Ultra reliability using CoMP





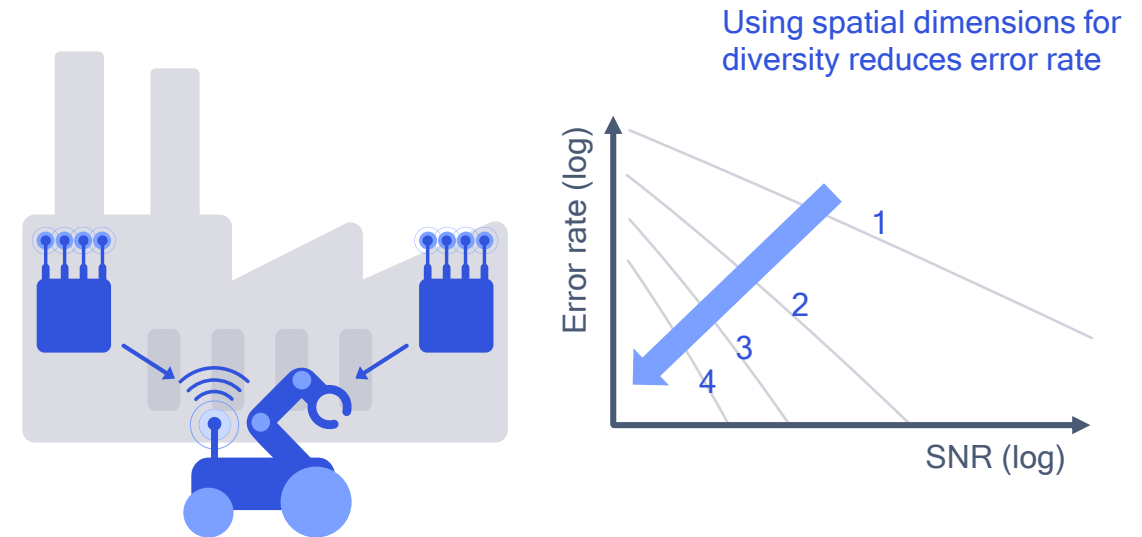
# CoMP expands 5G: capacity or ultra-reliability tradeoff



## Capacity from spatial multiplexing

Allows multiple transmissions at the same time to multiple location without interfering

Can also be used to by multiple operators to share spectrum more efficiently

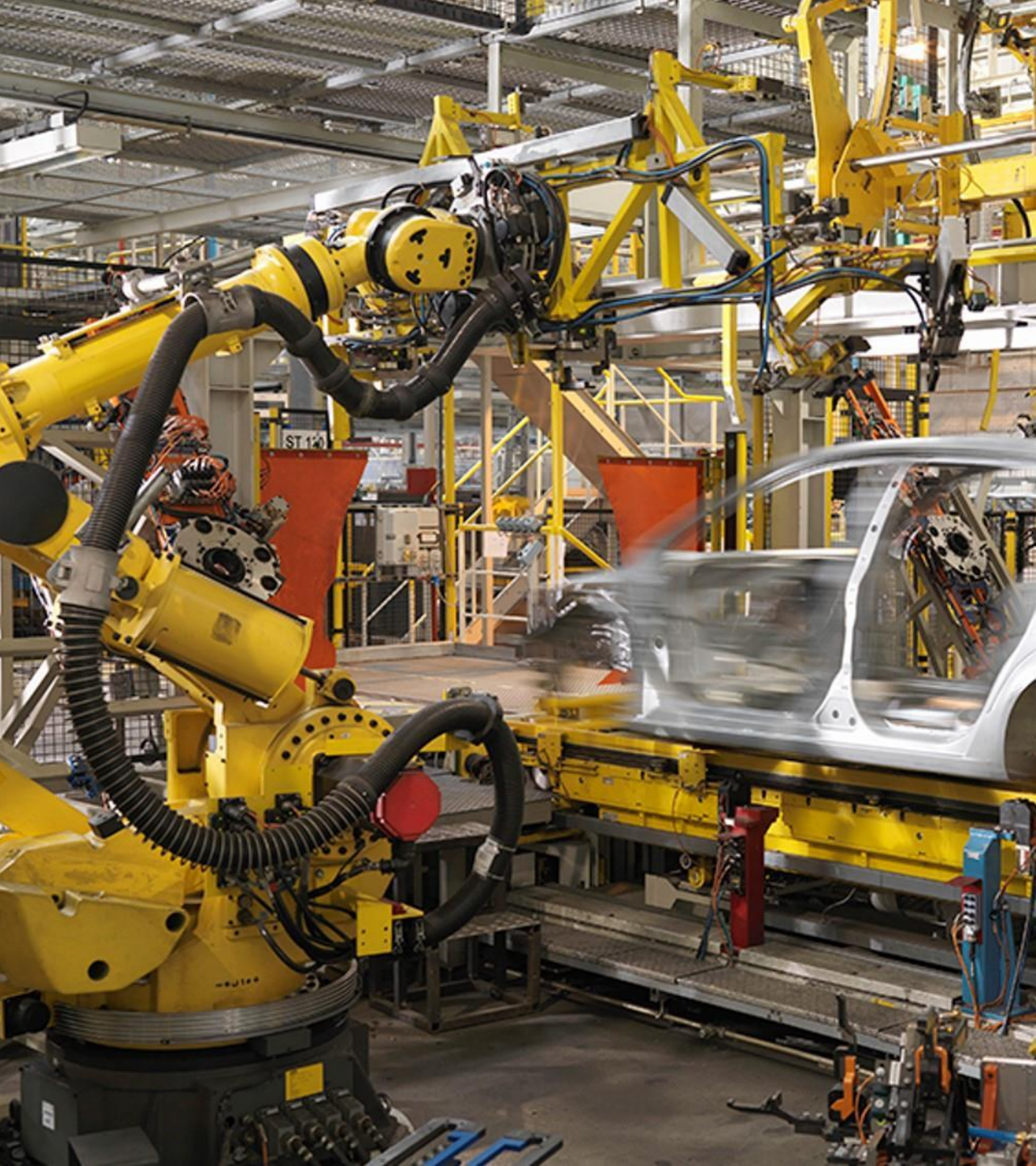


## Reliability from spatial diversity

Spatial diversity can overcome radio shadowing in challenging radio environments

Key for URLLC<sup>1</sup> to meet 99.9999% reliability and challenging industrial IoT applications

1) Ultra reliable low latency communication



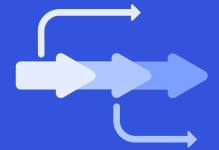
# Industrial Ethernet using Time Sensitive Networking<sup>1</sup>



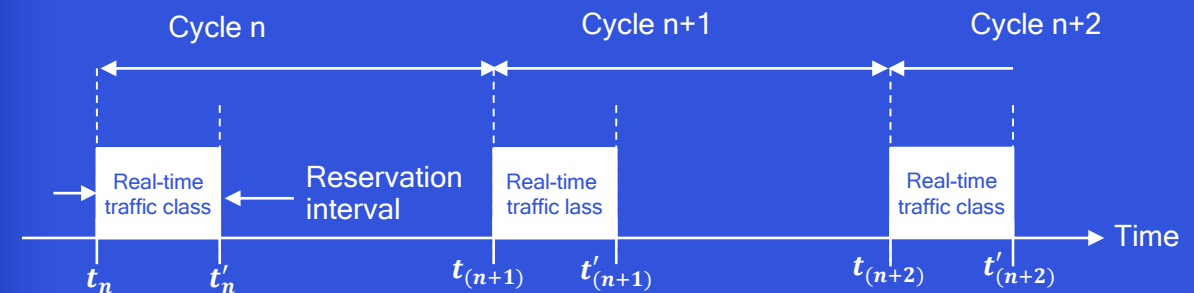
Enables time synchronization of machines



Deterministic packet delivery



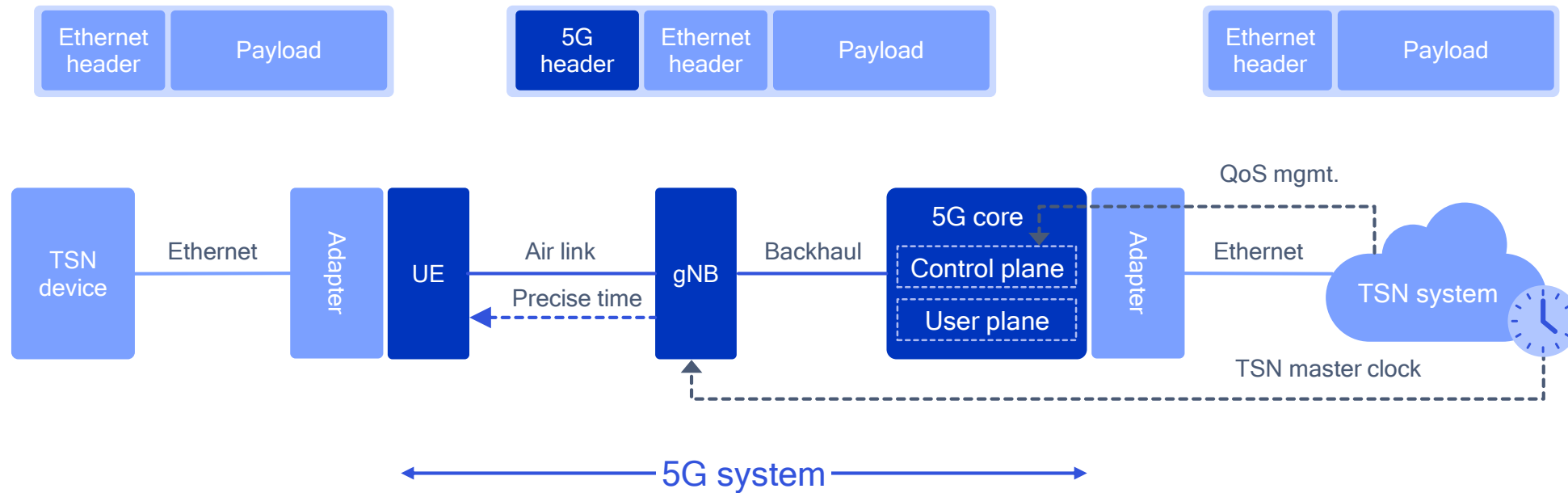
Reserved time slots allow co-existence with best effort traffic



1) Time Sensitive Networking (TSN) is a collection of IEEE 802.1Q standards



# Adapting 5G to support Time Sensitive Networking (TSN)



## Ethernet over 5G

- Transport Ethernet frames over 5G
- Efficient transport of broadcast packets, including loop prevention
- Automatic address discovery

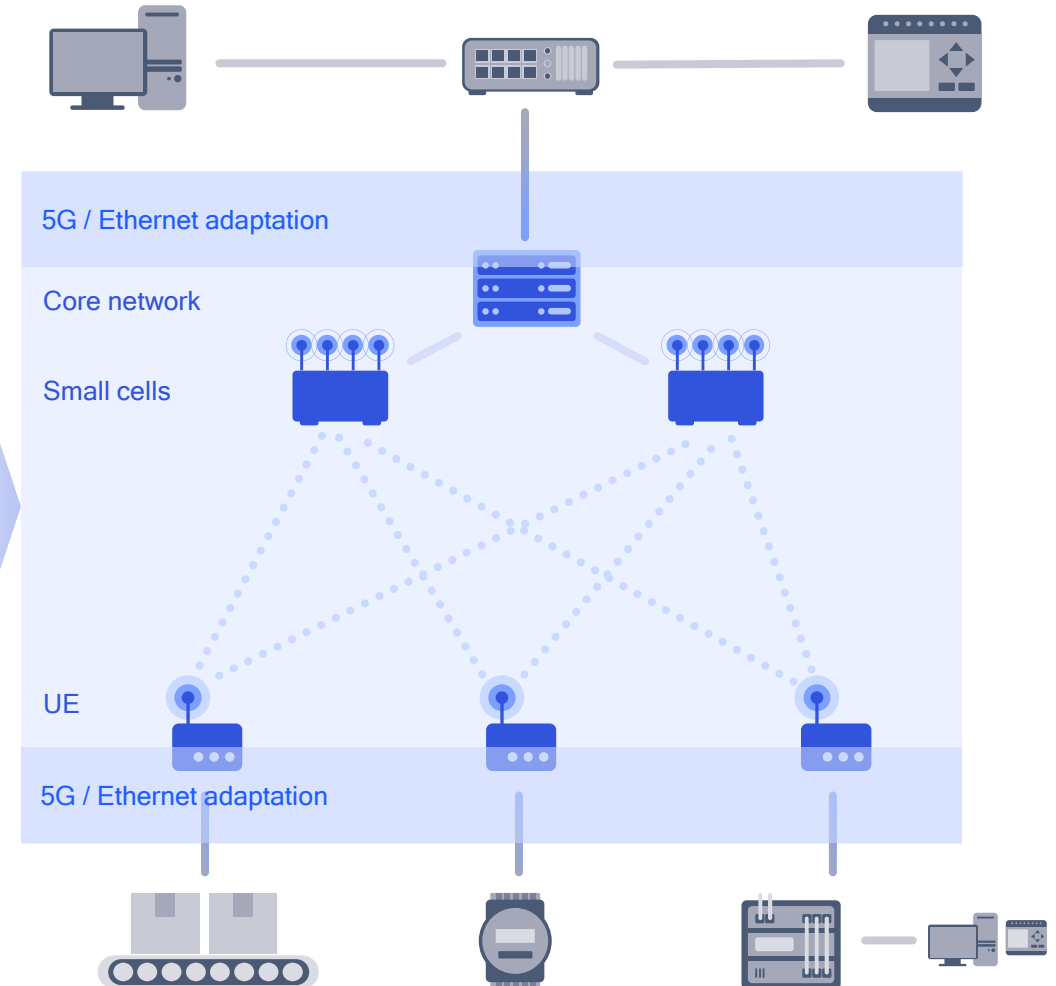
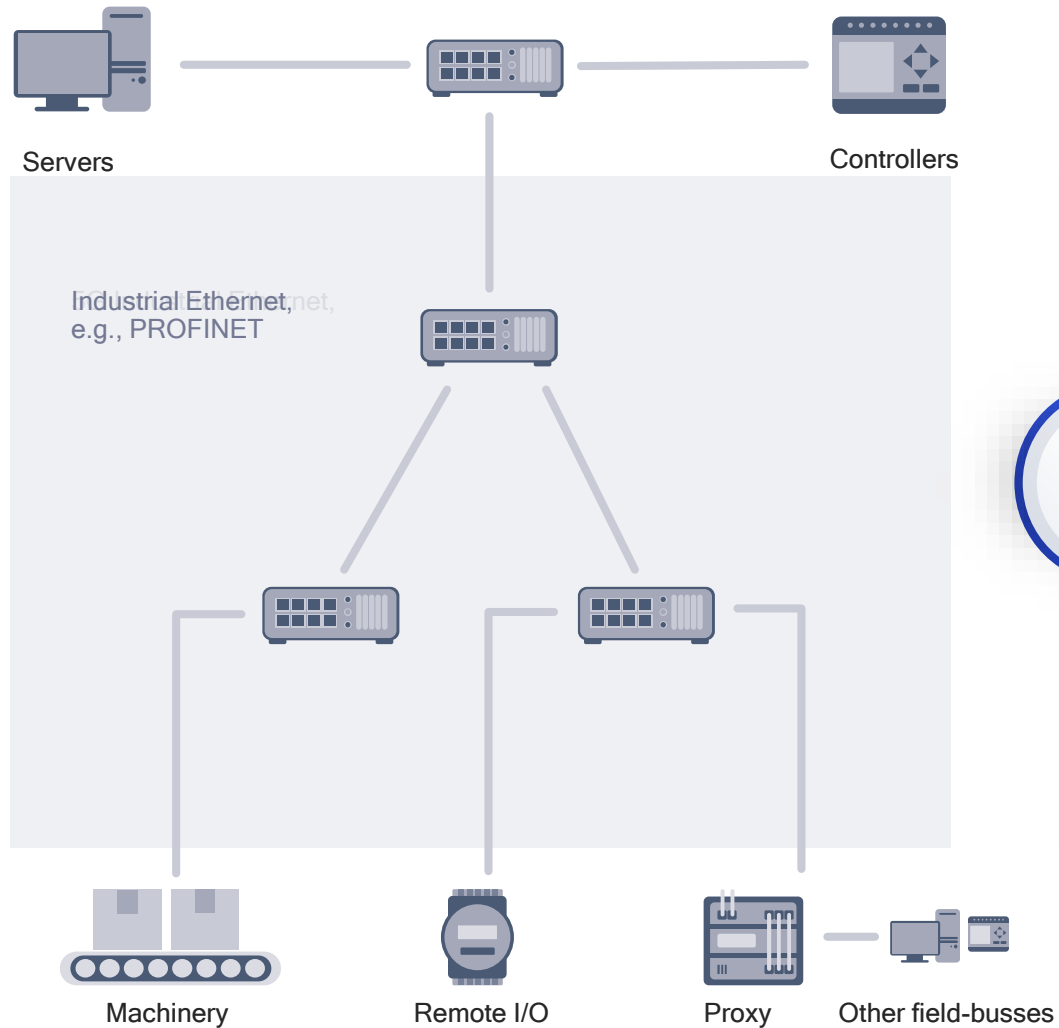
## Quality of Service (QoS)

- Interface between 5G control plane and TSN for QoS management
- Define new 5G QoS identifier for industrial Ethernet
- Admission control & interaction with TSN QoS framework

## Time synchronization

- Time synchronization architecture
- Microsecond synchronization for all nodes
- Broadcasting precise time by gNB

# Upgrading existing industrial networks with wireless 5G





# Private 5G NR networks can use different spectrum types

Providing a wide range of new services including URLLC

## Licensed spectrum



Operators can allocate a portion of their spectrum in a specific area, e.g., at an industrial plant

## Dedicated spectrum



In some regions, spectrum is dedicated for specific use such as 3.7 GHz in Germany for industrial

## Unlicensed/shared spectrum



3GPP Rel-16 adds support for unlicensed spectrum (5G NR-U) including standalone operation; can support URLLC services in non-public locations controlled by tenant/owner

## New sharing paradigms



CoMP with spatial sharing can provide significant capacity gains, predictable QoS and URLLC services

# 5G NR in unlicensed spectrum (NR-U) part of 3GPP R16

For wide range of deployments – also opportunity for new sharing paradigms

## Evolutionary path: NR-U

NR unlicensed (NR-U)—existing coexistence rules

5G

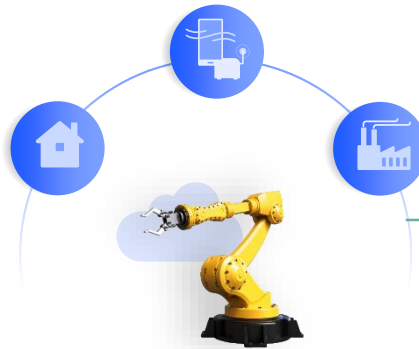
## Revolutionary path: NR-SS

NR spectrum sharing (NR-SS)—potential for new rules

### LAA NR-U



### Stand-alone NR-U



Time  
synchronization



Predictable resources



5G CoMP<sup>1</sup>



Spatial domain multiplexing



mmW spatial sharing

1. Coordinated Multi-Point

Boosting existing  
deployments by aggregating  
with licensed spectrum

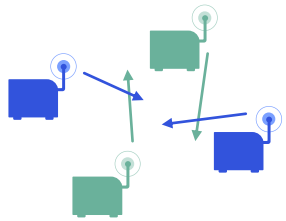
Expanding 5G market with  
new types of deployments  
such as industrial IoT

Significant capacity or reliability, and ability for  
predictable resources while sharing spectrum.  
Utilizes 5G NR CoMP indoor OTA test network



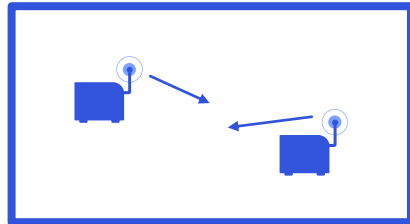
# Unlicensed spectrum can support demanding Industrial IoT

Not possible with regular LBT<sup>1</sup> using random access



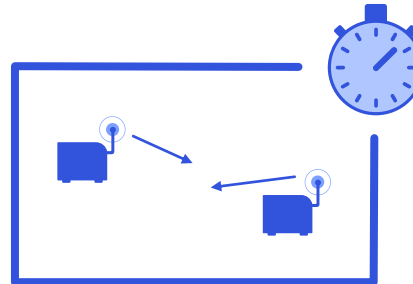
Results in random delays – demanding IIoT<sup>2</sup> apps require predictable latency

Controlled private environment improves latency



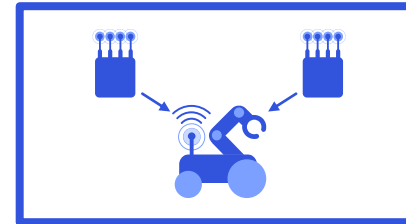
No interference from other networks, but still random delays within private network

Synchronization in time is key for predictability



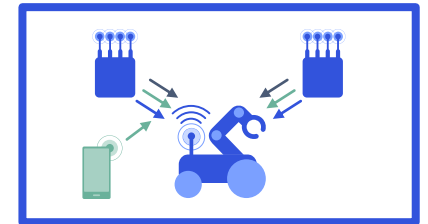
Current regulation allows synchronized FBE<sup>3</sup> based sharing for predictable low latency

CoMP improves capacity and reliability



Time synchronization also allows for spatial 5G COMP – a key technology for URLLC

Frequency diversity adds more reliability



Frequency diversity provide reliability against rouge devices trying to access

1) Listen before talk (LBT) with load based equipment rule (LBE), such as CSMA/CA (Carrier Sense Multiple Access/Collision Avoidance); 2) Industrial IoT; 3) Frame Based Equipment

## URLLC services feasible using time synchronized NR-U in controlled environments and today's regulation rules

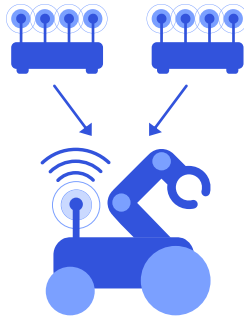
# Key industrial IoT functionality targeted for 3GPP rel. 16

## Requirements



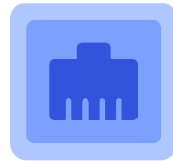
Multiple verticals  
including industrial IoT

## URLLC

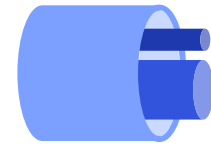


Sub-ms latency and  
99.9999% reliability

## Time Sensitive Networks (TSN)

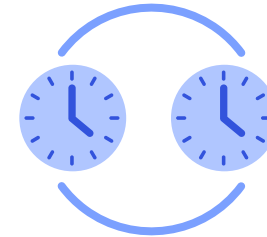


Handling of Ethernet  
switch functions



Real-Time  
Best Effort

Enhanced Quality  
of Service (QoS)



Microsecond time  
synchronization

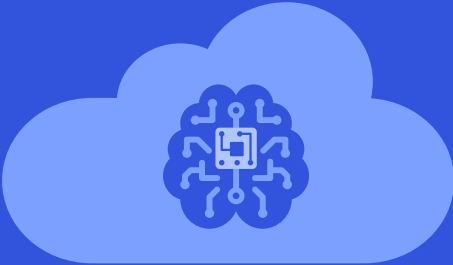
## Spectrum



5G NR in unlicensed  
or shared spectrum

# 5G NR is being designed to meet Industrial IoT requirements





# To scale, intelligence must be distributed to the wireless edge

Trillions of connected things  
Massive amount of data

Sensing

Immediacy

Data stays local

New experiences

Privacy

Autonomy

Security

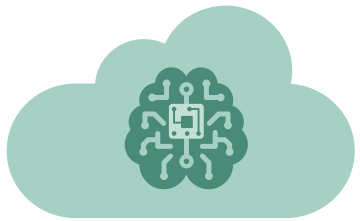
Tailoring

Extract local value

Personalization

# On-device capabilities complemented with edge cloud at wireless edge

Central cloud



## Edge cloud

Distributed/virtualized core<sup>1</sup>,  
mobile edge compute<sup>2</sup>, cloud RAN, ...



## On-device

Sensing, processing, security,  
intelligence



## Synergistic balance

- Ultra-low latency—key to 5G use cases
- Processing to augment on-device
- Local content, analytics, management
- Opportunity to provide tailored value
- Privacy as data stays on device
- Immediacy—tasks on device
- Efficient use of bandwidth
- Personalization with privacy

1. Such as distributed packet gateway functionality for low latency; 2. Also related MEC Multi Access Edge Computing as defined by ETSI



# Wireless edge for the industrial IoT

## Cloud services

Cloud analytics and virtualized core network functions



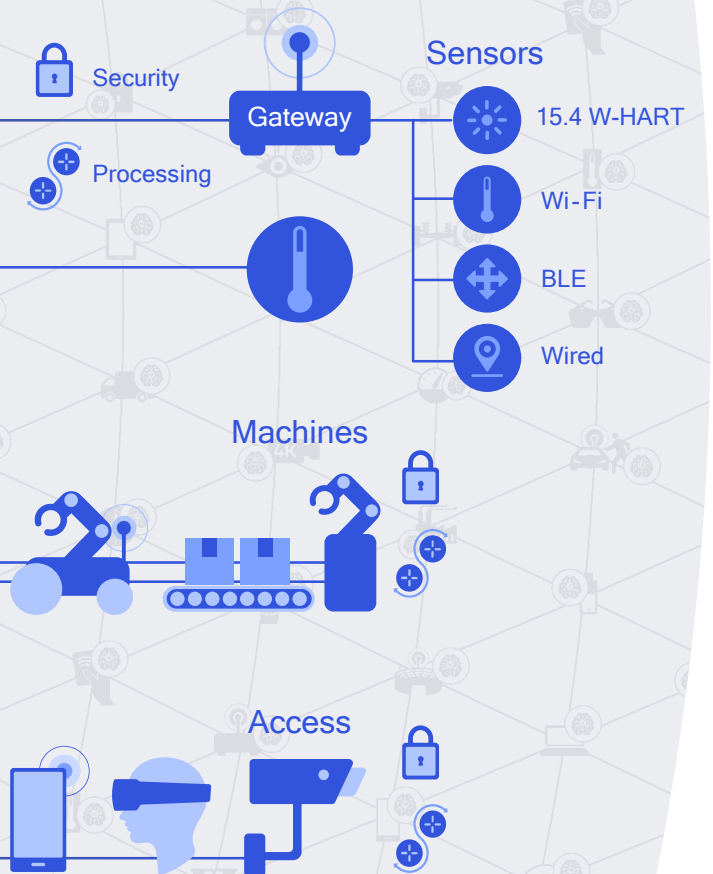
## Local network at edge

RAN, core network and analytics functions



## Industrial IoT devices

Sensing, processing, security, intelligence



# Demonstrating ultra-reliable low latency capabilities (URLLC)

## MWC 2018: Low latency

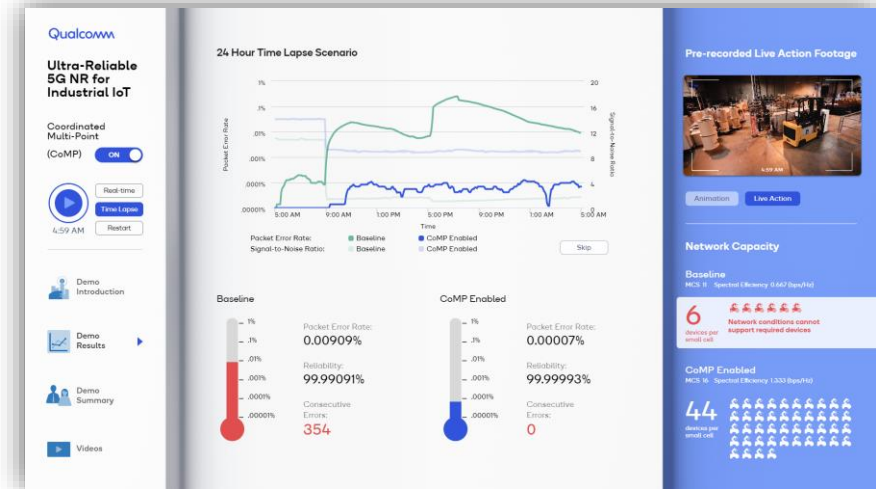


## Sub-millisecond latency<sup>1</sup>

Industry-first demo of PROFINET industrial Ethernet over 5G NR

Demonstrated benefits of 5G NR low latency for stringent command-and-control using factory automation equipment by Siemens

## MWC 2019: Ultra-reliability



## 99.9999% reliability<sup>1</sup>

Industry-first demo of ultra-reliability in a 5G NR over-the-air testbed with CoMP

Coordinated Multi-Point (CoMP) provides spatial diversity that can overcome blocking in challenging radio environments

1. One of the performance requirements for eURLLC as specified in "Discrete automation, motion control" in 3GPP TS 22.261 V16.3.0 Table 7.2.2-1

5G FOR INDUSTRY

# 5G ARENA

1–5 April 2019 • Hannover • Germany

Hall 16






Qualcomm Technologies, together with Nokia, were selected as the technology provider by the Hannover Messe to provide the 5G over-the-air connectivity for the demonstrations in the 5G Arena.





# Thank you!

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